CIGARETTE SPECIFICATION

[illegible]
[illegible] MONEY LIGHTS 100 MENTHOL SP
BRAND CODE [illegible]

EFFECTIVE DATE: 05/21/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	99.5	MM	FIG TAR	: 11.0 MG/CIGT	10.0 -	12.0
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	68.0	MM	FIELD MENTHOL	: .55 MG/CIGT	.50 -	.60
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	36.000	MM				
[illegible]	:	5.10	IN. H2O	FRESH MENTHOL	: .65 MG/CIGT	.60 -	.70
[illegible] TARGET	:	27.0 +/- 5.0 %					

TIPPING PAPER : 72MM X 3200M WHT DGRNL EC-436 12-215 B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: ABBH1 - 12.80% BASIC MENTHOL SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.00MM X 6500M 27CU/0.6% (100% WOOD) 10-313-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057681389

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY CHANGED FROM 24 NC
: 100% WOOD (22CU/0.6%) PM CODE 10-312-A TO 19 NC
: 100% WOOD (27CU/0.6%) PM CODE 10-313-A TO DECREASE
: FOR DELIVERY, NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN PRINTING DATE : 5/11/90
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APPROVED BY: [signature] SUPERCEDES SPECIFICATION DATED: 5/07/90

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